

INSTALLATION

1. INSTALL PS GEAR ASSEMBLY

- Slide the gear assembly to the LH of the vehicle.
- Slide the gear assembly to the RH side and position it.

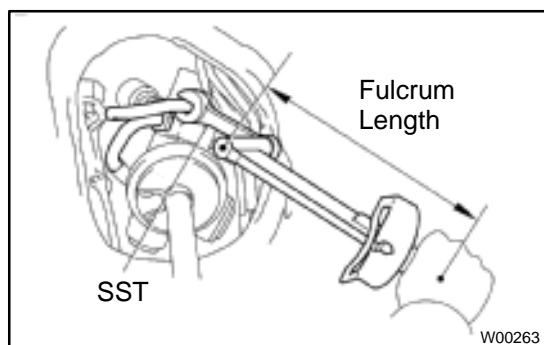
NOTICE:

Do not damage the turn pressure tubes.

2. INSTALL 2 GROMMETS AND BRACKETS

Torque the bolt and nut.

Torque: 58 N·m (590 kgf·cm, 43 ft·lbf)



3. CONNECT PRESSURE FEED AND RETURN TUBES

Using SST, connect the tube.

SST 09631-22020

Torque: 36 N·m (365 kgf·cm, 26 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

4. CONNECT 2 VACUUM HOSES

5. CONNECT TUBE CLAMP

Torque the bolt.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)

6. INSTALL ENGINE REAR MOUNT BRACKET

(a) M/T:

Torque the 3 bolts.

Torque: 48 N·m (490 kgf·cm, 35 ft·lbf)

(b) A/T:

Torque the 2 bolts.

Torque: 48 N·m (490 kgf·cm, 35 ft·lbf)

7. INSTALL ENGINE REAR MOUNT INSULATOR

Torque the 6 bolts.

Torque:

Bolt A: 90 N·m (920 kgf·cm, 67 ft·lbf)

Bolt B: 78 N·m (800 kgf·cm, 58 ft·lbf)

Bolt C: 64 N·m (650 kgf·cm, 47 ft·lbf)

8. INSTALL STABILIZER BAR

(See page [SA-40](#))

9. CONNECT SLIDING YOKE

(See page [SR-18](#))

10. INSTALL COLUMN HOLE COVER

Torque the 2 bolts and nut.

Torque: 4.9 N·m (50 kgf·cm, 43 in·lbf)

11. CONNECT RH AND LH TIE ROD ENDS

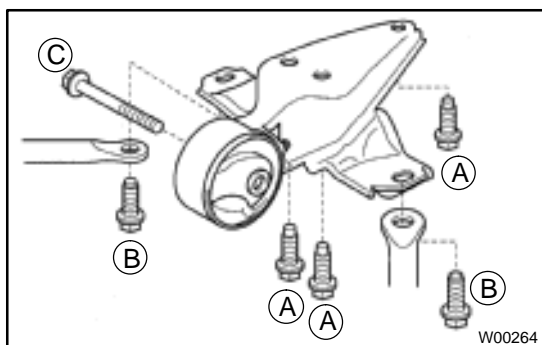
(See page [SA-15](#))

12. w/ Airbag:

PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.



13. w/ Airbag:
CENTER SPIRAL CABLE
(See page [SR-18](#))
14. w/ Airbag:
INSTALL STEERING WHEEL
 - (a) Align the matchmarks on the wheel and main shaft assembly.
 - (b) Temporarily tighten the wheel set nut.
 - (c) Connect the connector.
15. **BLEED POWER STEERING SYSTEM**
(See page [SR-4](#))
16. **CHECK STEERING WHEEL CENTER POINT**
17. w/ Airbag:
TORQUE STEERING WHEEL SET NUT
Torque: 34 N·m (350 kgf-cm, 25 ft-lbf)
18. w/ Airbag:
INSTALL STEERING WHEEL PAD
(See page [SR-18](#))
19. **CHECK FRONT WHEEL ALIGNMENT**
(See page [SA-4](#))